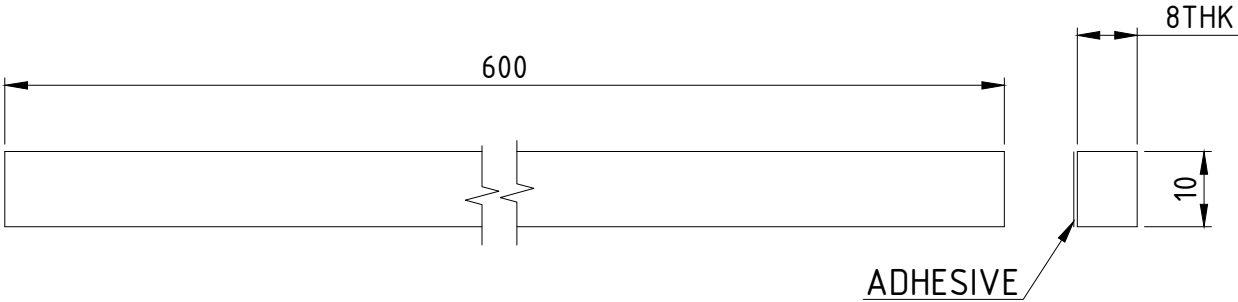


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED

NOTE:

- COLOR : LIGHT GREY
- RUBBER SHALL CONFIRM TO PTS GR/TD/1766.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL									
												SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE		COMPANY STD./I.S		Wt. (Kg)											
												600x10x8THK										MATERIAL													
																		PRODUCT			BMRCL METRO CARS														
																					REF DRG														
																								MATERIAL			SILICON RUBBER								
																											HEAT TREAT.			APPD		PVG		19.08.2016	
																														SURFACE TREAT.			REVD		PVG
												TITLE			CHKD		KP		19.08.2016																
															DRWN		SUNIL		19.08.2016																
															SCALE				SHEET		Wt.(Kg)														
															1:1				1 OF 1		-														
												DRG No.							ALT																
												926-19423							